

Process Sheet

Split
20702-27

le: Tuesday, 1/23/2007 7:31:57 AM
er: Kim Johnston

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : CLAMP

Job Number : 30381 -2

Estimate Number : 10267

O. Number : N/A

Date of Issue : 1/23/2007 S.O. No. : N/A

First Issue : NC

First Issue : N/A Type : PURCHASED PARTS

Previous Run : 28732

Part Number : D2438

Drawing Number : D2438 REV. C

Project Number : N/A

Drawing Revision : C

Material : N/A

Due Date : 2/5/2007

Qty: 300 Um: Each

Written By : [Signature]

Checked & Approved By : [Signature] 07.01.23

Comment : Est: E 06.06.28 Bending removed KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2925 C 20710124

Laser-cut as per Dwg D2438

Material release note is required

2.0 D2438B Clamp



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

CLAMP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2438

(6.786" center to center)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble & Deburr any rough edges

SP 07/02/27 (3)

1890

1891

1892

1893

1894

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 30381

Part Number: D2438

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



07/02/27 (3)



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/02/27 (3)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

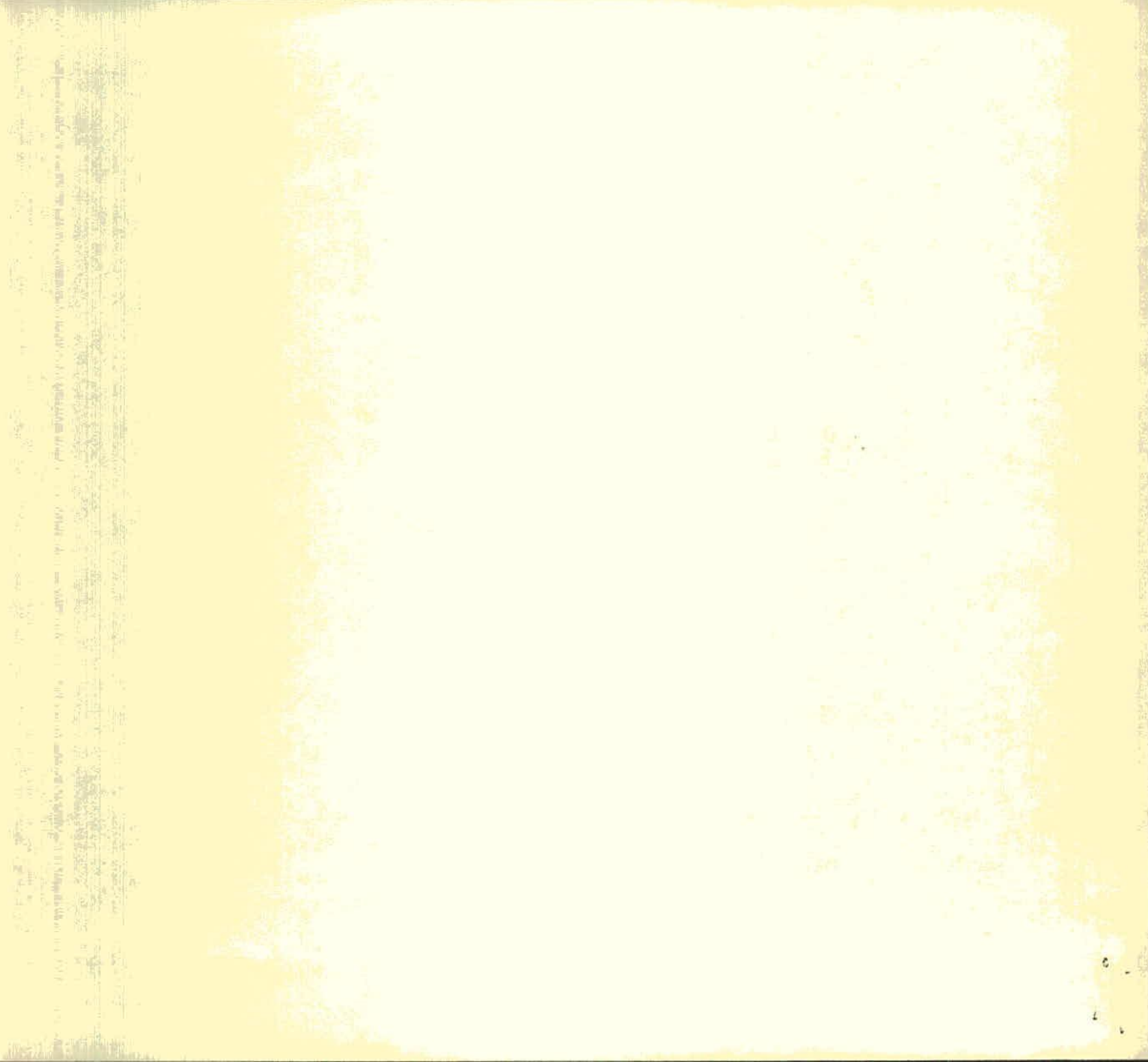
Comment: FINAL INSPECTION/W/O RELEASE

07/02/27

Job Completion



07/02/27



CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. <u>9</u>		OUR JOB NO. <u>J0156617</u>		SHIPPING MEMO <u>0358302</u>	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME
<u>--</u>	<u>300 PCS</u>	<u>PO00002928</u>	<u>D2438B</u>	<u>C</u>	<u>CLAMP</u>
MATERIAL		SUPPLIED BY		MAT. REL. NO.	
<u>S.S.T 304</u>		<u>SIGMA METALS</u>		<u>823772</u>	

	PROCESS	PROCESSOR	RELEASE NOTE #
1	<u>FIRST ARTICLE INSPECTION REPORT ON FILE</u>	<u>GFI</u>	<u>CONFORMS</u>
2	<u> </u>	<u> </u>	<u> </u>
3	<u> </u>	<u> </u>	<u> </u>
4	<u> </u>	<u> </u>	<u> </u>
5	<u> </u>	<u> </u>	<u> </u>
6	<u> </u>	<u> </u>	<u> </u>
7	<u> </u>	<u> </u>	<u> </u>
8	<u> </u>	<u> </u>	<u> </u>
9	<u> </u>	<u> </u>	<u> </u>

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 22 February 2007

G.F.I. Q.C. REP.

B. Samuels



THE HISTORY OF THE
CITY OF BOSTON
FROM 1630 TO 1880
BY
JOHN H. COOPER
VOLUME I
PUBLISHED BY
THE BOSTON PUBLIC LIBRARY
ASTOR LENOX AND TILDEN FOUNDATIONS
1888

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
070227	4.0	@ty 3 needed w/ of 300. 3 on this W/O	<i>[Signature]</i>	070227	3	<i>[Signature]</i> 070227	<i>[Signature]</i> 070227

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

